







Marine Specialties

Product Data Sheet

Product Group 30 - Pre-combustion Additives

Octamar[™] BT-25

Product Description

OctamarTM BT-25 is a heavy fuel dispersantstabiliser and combustion improver formulated to: **Maintain** fuel stability during blending, handling and storage,

Disperse existing sludge formation and prevent further agglomeration.

Improve combustion reducing unburned carbon deposits throughout the engine and exhaust system.

Improved fuel system cleanliness and combustion using OctamarTM BT-25 will result in higher efficiency and better fuel economy.

Physical Properties

Appearance	dark, brownish liquid
Density/specific gravity	950 kg/m³
Flash Point	>144°F/61°C (PMCC)
Auto ignition temperature	>200°C

Dosage

For best results, OctamarTM BT-25 should be dosed direct to bunker tanks or settling tank, either manually or with a chemical metering pump. For manual dosage, product should be dosed prior to or during filling to ensure good mixing.

The recommended regular dosage of OctamarTM BT-25 is in the range of 1:15,000 to 1:25,000 - (1 litre per 15 to 25 tonnes of fuel). Higher dosage rates maybe recommended for emergency use. Innospec personnel are available to assess your specific problems and advise a suitable product(s) and dosage program.

Packaging and Storage

OctamarTM BT-25 is supplied in non-returnable 200-litre drums or 25-litre pails. Store away from heat, sparks and open flame.

Product Benefits

- Significantly reduces fuel sludge waste improved fuel economy.
- Improves combustion efficiency cleaner engines and exhaust system.
- · Truly organic product metal free

Typical Applications

- Continuous use for sludge reduction cleaner fuel system, engines and exhaust.
- Emergency use to restore stability or compatibility once issues have occurred.
- ECA requirements prevent incompatibility during fuel change-over.
- Bunker fuels prevent incompatibility when bunkering one fuel on top of another.
- "Dilution is the Solution" maintain compatibility
 when mixing fuels to dilute a problem eg. to reduce
 sulphur content.
- Maintain long term fuel stability on laid up ships
- Clean up fuel tanks prior to dry-dock or when changing tank allocation eg. HFO to MGO.

- continued overleaf -





Precautionary Statement

Use only in approved manner. Do not contaminate drinking water. Dispose of empty container in accordance with local, state and federal rules. Do not re-use empty container. Avoid inhalation of fumes. When handling, use rubber gloves and face shield, wash after handling. Consult Innospec for questions and specific directions for use. Buyer assumes all risks of storage or handling of this material that are not in strict accordance with directions given. Consult the SDS for additional information. Store in a dry place away from food stuffs with the lid tightly closed. For commercial use only.

First Aid

HARMFUL IF SWALLOWED. CONTACT WITH SKIN OR EYES CAN CAUSE IRRITATION. KEEP OUT OF REACH OF CHILDREN!

SKIN: Flush with water and wash with soap and water. Remove contaminated clothing. Get medical attention if irritation continues.

EYES: Flush with cool water for at least 15 minutes and get medical attention immediately.

INHALATION: Remove affected person to fresh air. Get medical attention immediately.

INGESTION: Do not induce vomiting. Drink large amounts of water. Do not give an unconscious person anything to drink. Get medical attention immediately.

For further information about our products & services please contact your nearest Innospec Customer Service Centre:

North America

Marine Specialties Customer Service Centre - USA 8375 South Willow Street Littleton, Colorado 80124 USA

Tel: +1 303-792-5554

In USA & Canada: 800-873-8711 e-mail: csc.americas@innospecinc.com

Europe, Middle East, Africa

Marine Specialties Customer Service Centre - EMEA P.O. Box 53156 3301 Limassol Cyprus

Tel: +357 25 762 535 Fax: +357 25 762 545

e-mail: csc-emea@innospecinc.com

Greece, Turkey

Marine Specialties Customer Service Centre - Greece & Turkey 11, II Merarchias Street, Piraeus - 185 35 Greece

Tel: +30 210 411 0727 / 8 Fax: +30 210 411 0748

e-mail: csc-gt@innospecinc.com

Asia Pacific

Marine Specialties Customer Service Centre - Asia Pacific 47 Scotts Road, #02-03 Goldbell Towers Singapore 228233

Tel: +65 6336 6286 Fax: +65 6336 1692

e-mail: csc.AsiaPacific@innospecinc.com

The information contained in this document is provided free of charge and is based on technical data that Innospec believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Innospec accepts no liability for any loss, damage or expense arising from, or in connection with, the use of the information. Furthermore, none of the contents of this publication should be taken as a licence to operate under any patent, nor as a recommendation to infringe any patent.

